

Work Order ID 72753

Friday, August 12, 2011 9:01:57 AM



Page 1

Item ID: D412-758-015

Accept



Setup Start



Revision ID:

Stop



Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 8/12/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/19/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date: 11-08-12 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D412-758

C

0.00

0.00

0.00

0.00

0.00

0.00

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP412-758-015 CHG001

CL 11-8-26

110



Packaging

Packaging

Pick Kit

Memo

11/8/20 SL (2)

115



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

11/06/76

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-758-015								
	Location: <u> </u>								
	PPP Rev: <u> </u>								
130		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

11/8/2658

11/8/29

MF
11-08-29

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Picklist Print

Page 1

Friday, August 12, 2011 9:02:02 AM

Work Order ID: 72753

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3531-041 Bracket Assembly		Manufactured	No			110	Each	1.0000	1	2			
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Location Loc Qty Loc Code

ST228 1

65812 1

D2464 3/4 Seal		Manufactured	No			110	f	354.0100	1.05	2.210526			
-------------------	--	--------------	----	--	--	-----	---	----------	------	----------	--	--	--

Location Loc Qty Loc Code

ST404 354.01

61878 354.01

cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***

D3525-1 Placard		Manufactured	No			110	Each	12.0000	1	2			
--------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location Loc Qty Loc Code

ST064 12

28428 5

35026 2

68324 5

W/O:		WORK ORDER CHANGES					
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Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 2.00

Required Qty: 2.00

SR

D3645-1

Manufactured No

110 Each

96.0000

4

8



Washer

Location

Loc Qty

Loc Code

st073

96

35024

28

35025

68

8

SR

AN525-10R7

Purchased No

110 Each

232.0000

7

14



Screw

Location

Loc Qty

Loc Code

ST325

232

112411

20

115016

9

115371

103

116737

100

12
2

SR

NAS1149DN632J

Purchased No

110 Each

990.0000

4

8



Washer

Location

Loc Qty

Loc Code

ST297

990

118428

990

14

SR

AN960JD10

NAS1149D0363J

Purchased No

110 Each

0.0000

7

14



Washer

11/18/07 11/8/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Start Date: 8/12/2011

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Start Qty: 2.00

Required Qty: 2.00

MS21042L06
Nut
Purchased No 110 Each 165.0000 4

Location	Loc Qty	Loc Code
ST300	165	
117601	65	
118354	100	

MS24693-S29
Screw
Purchased No 110 Each 140.0000 4

Location	Loc Qty	Loc Code
ST288	140	
103915	140	

RAM-B-201U-A
Socket Arm, 1.75"
Purchased No 110 Each 10.0000 2

Location	Loc Qty	Loc Code
ST382	10	
117012	4	
118365	6	

RAM-B-202U
Round Plate Mount, Single 1" Ball
Purchased No 110 Each 12.0000 2

Location	Loc Qty	Loc Code
ST382	12	
117012	5	
118365	7	

8
8
8
4
2
4
11/8/26 20
3
2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 2.00

Required Qty: 2.00

RAM-B-217U

Purchased

No

110

Each

6.0000

1



Round Plate Mount, Dual 1" Ball

Location

Loc Qty

Loc Code

ST382

6

118365

6

MS21042L3

Purchased

No

110

Each

1,925.000

3



Nut

Location

Loc Qty

Loc Code

ST300

1925

117441

272

117601

400

117885

253

118451

1000

W/O:		WORK ORDER CHANGES					
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